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# **Gas Pressure Reduction Station**

Integrated Flow Solutions Gas Pressure Reduction Stations are pre-designed, packaged and fully tested for a wide range of pipeline applications. The complete system includes a process simulation using Aspen Plus<sup>®</sup> and Aspen Dynamics<sup>®</sup>, local control panel, instruments, tubing, valves, fast acting and motor actuators, and filtration integrated on skid.

#### Industries



#### **Benefits:**

- Single Source Accountability
- Pre-Packaged Modular Design Costs Less than component based site built which reduces overall project cost
- Minimizes field erection time shorter overall project delivery schedule
- Complete system function testing prior to shipment
- 24/7 Customer service (800-527-8724)

#### Industry Standards

- Local Control Panel designed to NEC, CSA, or IEC
- Piping/tubing designed to ANSI B31.3/ANSI B31.8
- Structural Steel Assembly Designed to AWS D1.1

#### **Standard Features:**

- Reduced Port
- Sized for 80 PSI Instrument Air Supply
- Plated Trim Materials
- Carbon Steel Materials
- Fire Safe
- Open Beam Skid
- Dual Scale Liquid Filled Pressure Gauges



#### **Optional Features:**

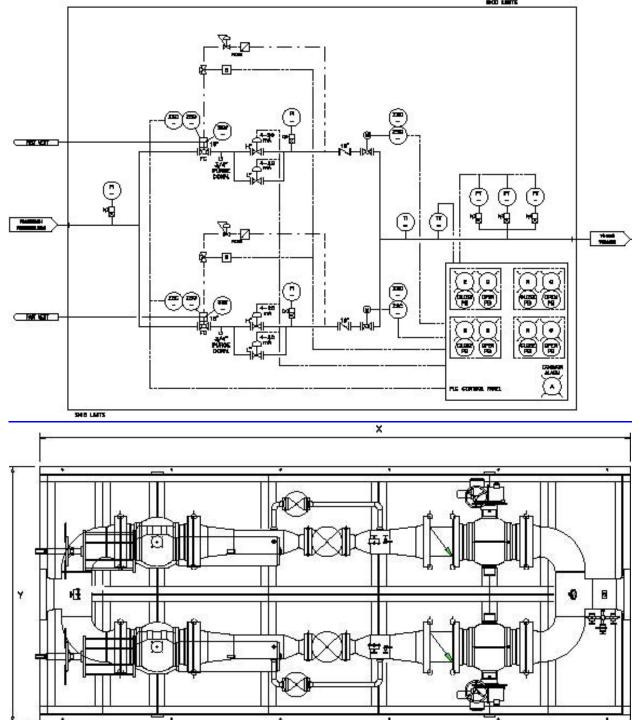
- Full Port
- Sized for 60 PSI Instrument Air Supply
- Actuators designed for Instrument Gas Supply
- Hot Backup Redundant Control
- 316 SS Trim Materials
- 350-LF2 Materials
- High Temperature Seats
- Low Temperature Seats
- Discharge Pressure Instrumentation
- Oversized Skid
- Skid Drain Pan
- Custom Skid Decking
- Custom Paint
- 4-20 mA Feedback
- Manual Override System
  - Jack Screw Type
  - De-Clutchable Type

#### Additional Services:

- Installation / Training / Start Up Supervision
- Extended warranty
- Worldwide Service Network
- Customized Systems

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PLAN VIEW

MODEL NUMBER	LINE SIZE	ANSI CLASS	LENGTH - X	WIDTH - Y	HEIGHT – Z	WEIGHT Lbs(kg)
GPRS1-08	8"	600 # / 300 #	20'-0"	4'-0"	5'-0"	7,200(3,265)
GPRS1-10	10"	600 # / 300 #	22'-6"	4'-6"	5'-6"	8,750(3,970)
GPRS1-12	12"	600 # / 300 #	25'-6"	5'-0"	6'-0"	10,000(4,536)
GPRS1-14	14"	600 # / 300 #	26'-0"	5'-6"	6'-6"	11,500(5,216)
GPRS1-16	16"	600 # / 300 #	26'-6"	6'-0"	7'-0"	12,500(5,670)

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